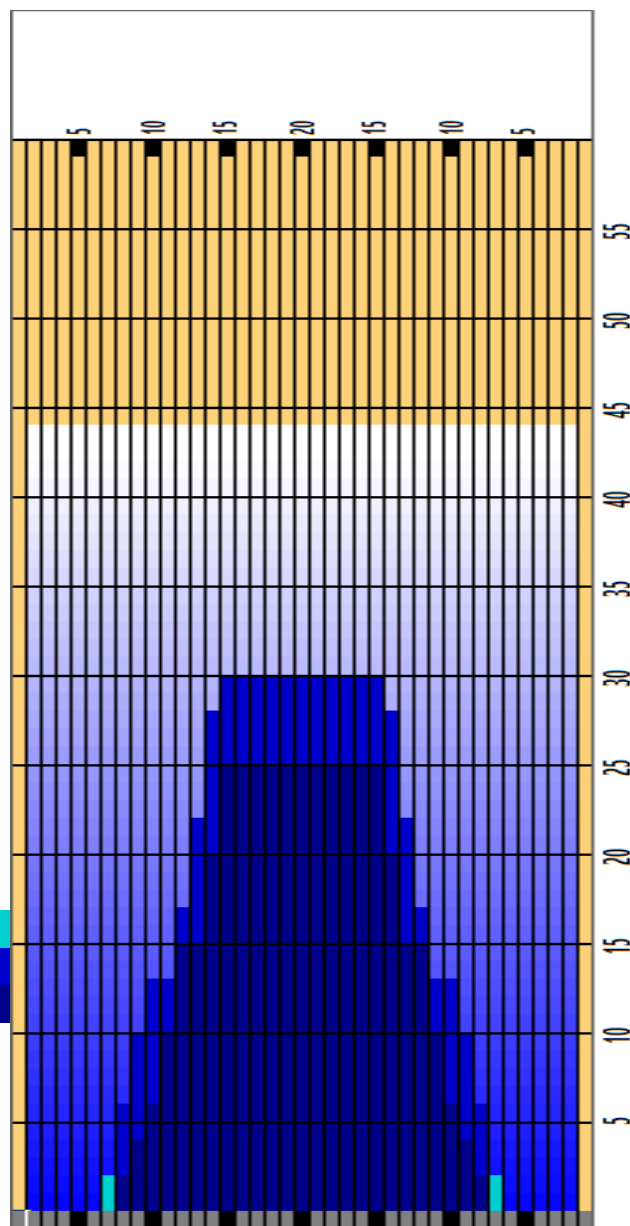


Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	12.45 mL	Reverse Oil Total	11.95 mL	Volume Oil Total	24.4 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	1	10	A	31	0.0	0.0	0.0	1550
2	7L	7R	2	10	A	54	0.0	2.8	2.8	2700
3	9L	9R	1	14	A	23	2.8	4.7	1.9	1150
4	10L	10R	1	14	A	21	4.7	6.6	1.9	1050
5	11L	11R	2	14	A	38	6.6	10.5	3.9	1900
6	12L	12R	2	18	A	34	10.5	15.6	5.1	1700
7	14L	14R	2	18	A	26	15.6	20.7	5.1	1300
8	15L	15R	2	18	A	22	20.7	25.8	5.1	1100
9	2L	2R	0	22	A	0	25.8	44.0	18.2	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	44.0	30.0	-14.0	0
2	15L	15R	1	18	B	11	30.0	27.5	-2.5	550
3	14L	14R	2	18	B	26	27.5	22.4	-5.1	1300
4	13L	13R	2	18	B	30	22.4	17.3	-5.1	1500
5	12L	12R	2	14	B	34	17.3	13.4	-3.9	1700
6	10L	10R	2	14	B	42	13.4	9.5	-3.9	2100
7	9L	9R	2	14	B	46	9.5	5.6	-3.9	2300
8	8L	8R	2	10	B	50	5.6	2.8	-2.8	2500
9	2L	2R	0	10	B	0	2.8	0.0	-2.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	26	2.41	1.08	1.08	2.41	26

