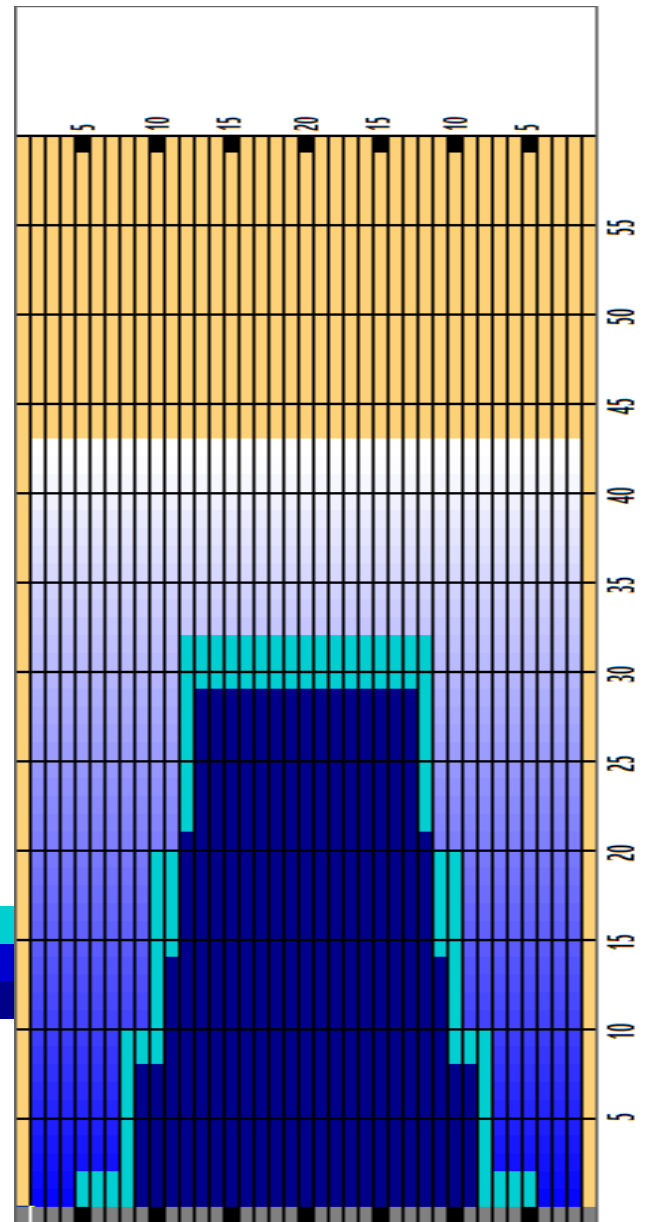


Oil Pattern Distance	43	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	14.65 mL	Reverse Oil Total	9.95 mL	Volume Oil Total	24.6 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	18	A	35	0.0	0.0	0.0	1750
2	5L	5R	1	18	A	31	0.0	2.5	2.5	1550
3	8L	8R	3	18	A	75	2.5	10.1	7.6	3750
4	10L	10R	4	18	A	84	10.1	20.3	10.2	4200
5	12L	12R	4	22	A	68	20.3	32.7	12.4	3400
6	2L	2R	0	22	A	0	32.7	43.0	10.3	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	43.0	29.0	-14.0	0
2	13L	13R	3	18	A	45	29.0	21.4	-7.6	2250
3	12L	12R	3	18	A	51	21.4	13.8	-7.6	2550
4	11L	11R	3	14	A	57	13.8	7.9	-5.9	2850
5	9L	9R	2	14	A	46	7.9	4.0	-3.9	2300
6	2L	2R	0	14	A	0	4.0	0.0	-4.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	15	2.07	1	1	2.07	15

