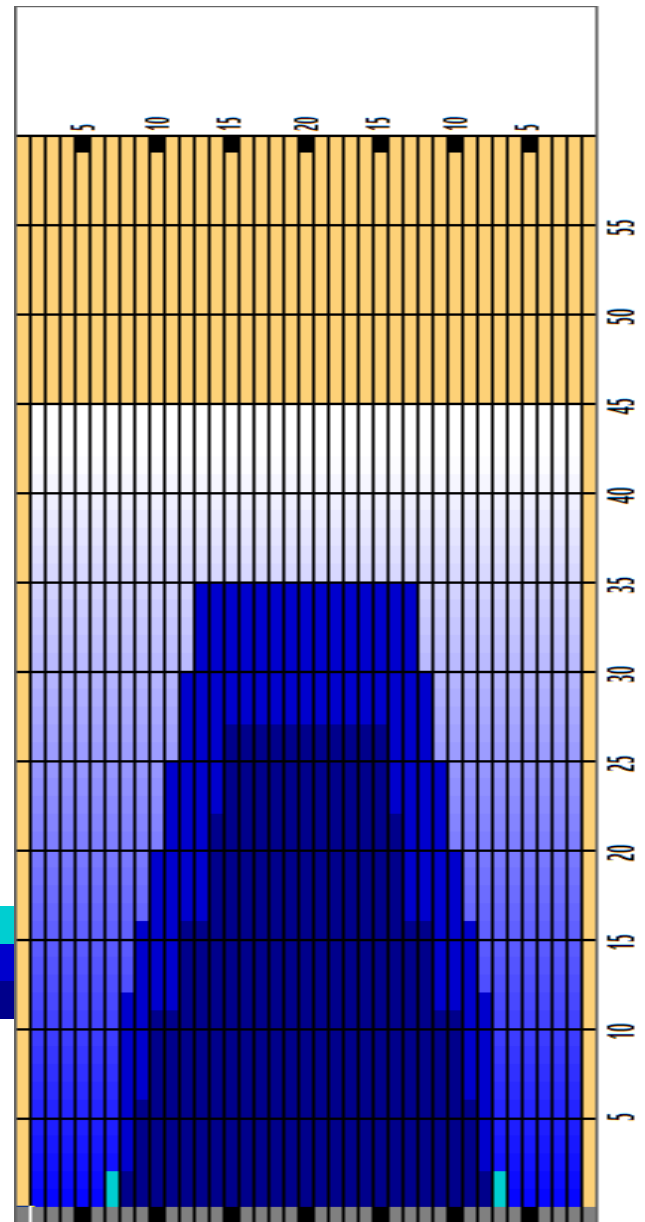


Oil Pattern Distance	45	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	12.85 mL	Reverse Oil Total	12 mL	Volume Oil Total	24.85 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	10	A	33	0.0	0.0	0.0	1650
2	7L	7R	2	10	A	54	0.0	2.8	2.8	2700
3	9L	9R	2	14	A	46	2.8	6.7	3.9	2300
4	10L	10R	2	18	A	42	6.7	11.8	5.1	2100
5	12L	12R	2	18	A	34	11.8	16.9	5.1	1700
6	14L	14R	2	18	A	26	16.9	22.0	5.1	1300
7	15L	15R	2	18	A	22	22.0	27.1	5.1	1100
8	2L	2R	0	22	A	0	27.1	45.0	17.9	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	45.0	35.0	-10.0	0
2	13L	13R	2	18	B	30	35.0	29.9	-5.1	1500
3	12L	12R	2	18	B	34	29.9	24.8	-5.1	1700
4	11L	11R	2	18	B	38	24.8	19.7	-5.1	1900
5	10L	10R	2	14	B	42	19.7	15.8	-3.9	2100
6	9L	9R	2	14	B	46	15.8	11.9	-3.9	2300
7	8L	8R	2	10	B	50	11.9	9.1	-2.8	2500
8	2L	2R	0	10	B	0	9.1	0.0	-9.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	20.83	2.05	1.05	1.05	2.05	20.83

