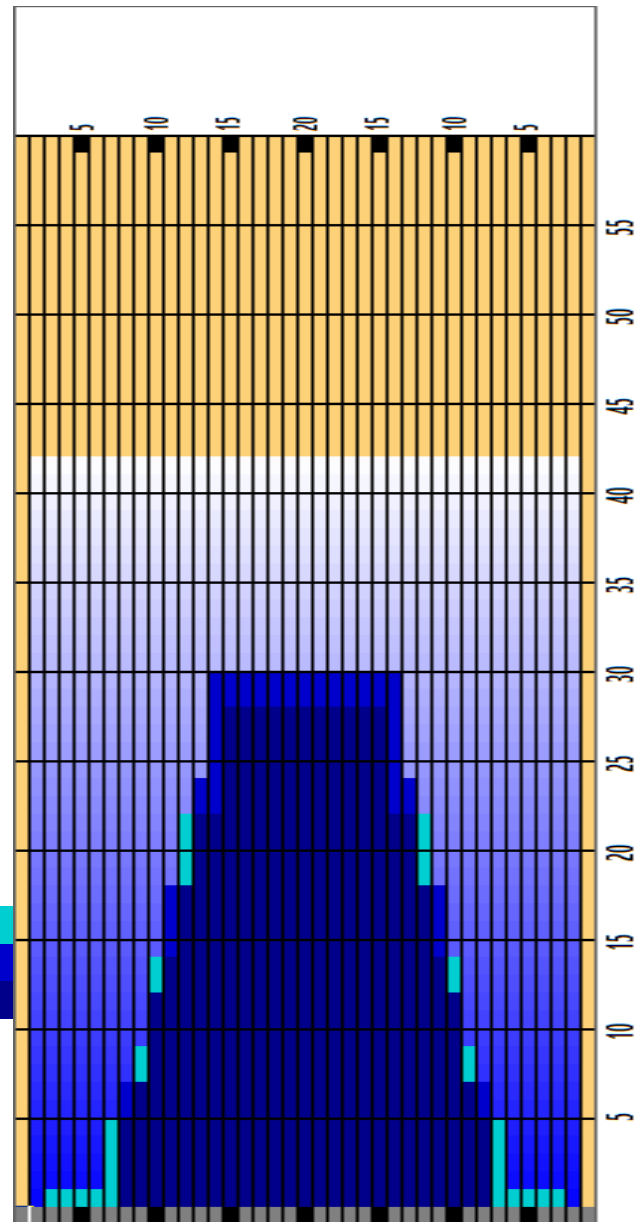


Oil Pattern Distance	42	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	14.25 mL	Reverse Oil Total	9.3 mL	Volume Oil Total	23.55 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	14	A	70	0.0	1.9	3.9	3500
2	7L	7R	2	14	A	54	1.9	5.8	3.9	2700
3	9L	9R	2	14	A	46	5.8	9.7	3.9	2300
4	10L	10R	2	18	A	42	9.7	14.8	5.1	2100
5	12L	12R	3	18	A	51	14.8	22.4	7.6	2550
6	15L	15R	2	22	A	22	22.4	28.6	6.2	1100
7	2L	2R	0	22	A	0	28.6	42.0	13.4	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	42.0	30.0	-12.0	0
2	14L	14R	2	22	A	26	30.0	23.8	-6.2	1300
3	13L	13R	2	22	A	30	23.8	17.6	-6.2	1500
4	11L	11R	2	18	A	38	17.6	12.5	-5.1	1900
5	10L	10R	2	18	A	42	12.5	7.4	-5.1	2100
6	8L	8R	2	14	A	50	7.4	3.5	-3.9	2500
7	2L	2R	0	10	A	0	3.5	0.0	-3.5	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9.58	2.02	1.06	1.06	2.02	9.58

