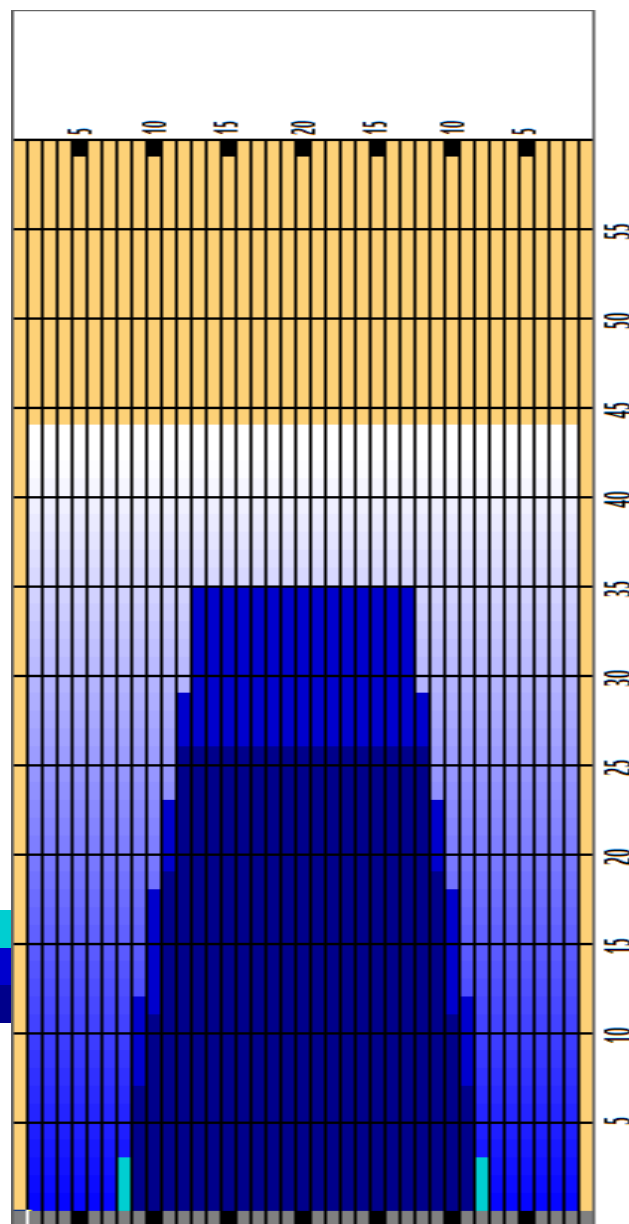


Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	45 ul
Forward Oil Total	12.645 mL	Reverse Oil Total	8.55 mL	Volume Oil Total	21.195 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	10	A	35	0.0	0.0	0.0	1575
2	8L	8R	2	14	A	50	0.0	3.9	3.9	2250
3	9L	9R	2	14	A	46	3.9	7.8	3.9	2070
4	10L	10R	2	14	A	42	7.8	11.7	3.9	1890
5	11L	11R	3	18	A	57	11.7	19.3	7.6	2565
6	12L	12R	3	18	A	51	19.3	26.9	7.6	2295
7	2L	2R	0	22	A	0	26.9	44.0	17.1	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	44.0	35.0	-9.0	0
2	13L	13R	2	22	B	30	35.0	28.8	-6.2	1350
3	12L	12R	2	22	B	34	28.8	22.6	-6.2	1530
4	11L	11R	2	18	B	38	22.6	17.5	-5.1	1710
5	10L	10R	2	18	B	42	17.5	12.4	-5.1	1890
6	9L	9R	2	18	B	46	12.4	7.3	-5.1	2070
7	2L	2R	0	14	A	0	7.3	0.0	-7.3	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	23	1.98	1	1	1.98	23

