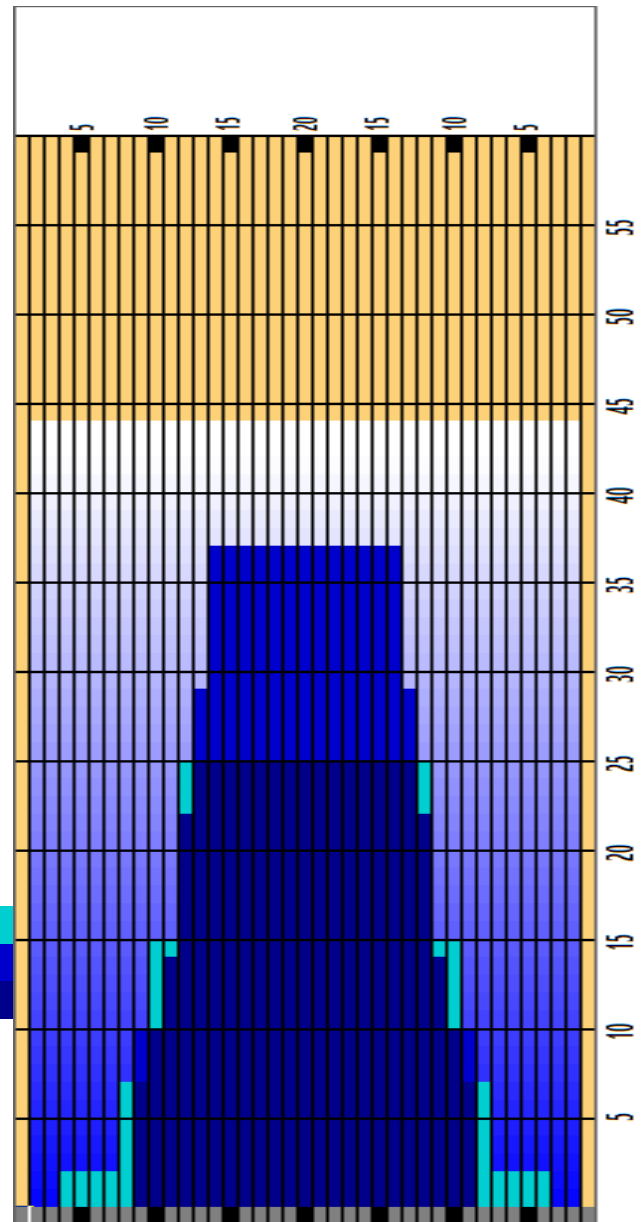


Oil Pattern Distance	44	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	12.35 mL	Reverse Oil Total	10.95 mL	Volume Oil Total	23.3 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	4L	4R	2	18	A	66	0.0	2.5	2.5	3300
2	8L	8R	2	18	A	50	2.5	7.6	5.1	2500
3	10L	10R	3	18	A	63	7.6	15.2	7.6	3150
4	12L	12R	4	18	A	68	15.2	25.4	10.2	3400
5	2L	2R	0	22	A	0	25.4	44.0	18.6	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	44.0	37.0	-7.0	0
2	14L	14R	3	18	A	39	37.0	29.4	-7.6	1950
3	13L	13R	3	18	A	45	29.4	21.8	-7.6	2250
4	12L	12R	3	18	A	51	21.8	14.2	-7.6	2550
5	11L	11R	2	14	A	38	14.2	10.3	-3.9	1900
6	9L	9R	2	14	A	46	10.3	6.4	-3.9	2300
7	2L	2R	0	10	A	0	6.4	0.0	-6.4	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance        NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	15	2.5	1.03	1.03	2.5	15

