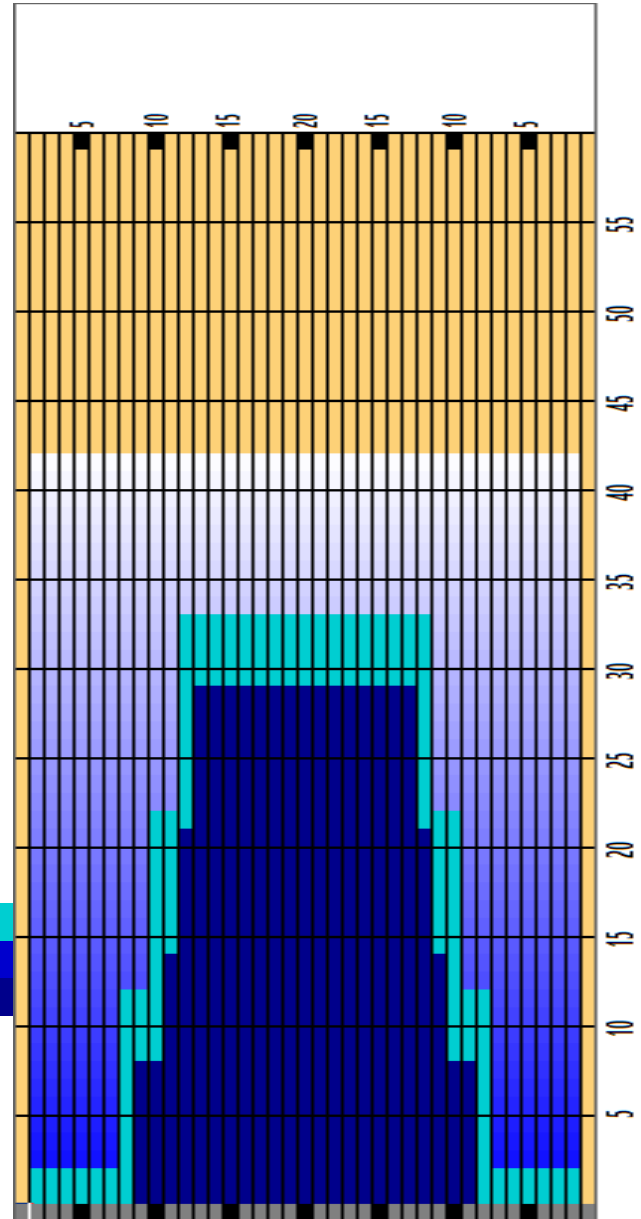


|                      |         |                    |         |                    |          |
|----------------------|---------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 42      | Reverse Brush Drop | 38      | Oil Per Board      | 50 ul    |
| Forward Oil Total    | 16.3 mL | Reverse Oil Total  | 9.95 mL | Volume Oil Total   | 26.25 mL |
| Tank Configuration   | N/A     | Tank A Conditioner | CURRENT | Tank B Conditioner | ICE      |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 2     | 18    | A    | 74      | 0.0   | 2.5  | 2.5  | 3700  |
| 2 | 8L    | 8R   | 4     | 18    | A    | 100     | 2.5   | 12.7 | 10.2 | 5000  |
| 3 | 10L   | 10R  | 4     | 18    | A    | 84      | 12.7  | 22.9 | 10.2 | 4200  |
| 4 | 12L   | 12R  | 4     | 18    | A    | 68      | 22.9  | 33.1 | 10.2 | 3400  |
| 5 | 2L    | 2R   | 0     | 22    | A    | 0       | 33.1  | 34.0 | 0.9  | 0     |
| 6 | 2L    | 2R   | 0     | 22    | A    | 0       | 34.0  | 42.0 | 8.0  | 0     |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 30    | A    | 0       | 42.0  | 29.0 | -13.0 | 0     |
| 2 | 13L   | 13R  | 3     | 18    | A    | 45      | 29.0  | 21.4 | -7.6  | 2250  |
| 3 | 12L   | 12R  | 3     | 18    | A    | 51      | 21.4  | 13.8 | -7.6  | 2550  |
| 4 | 11L   | 11R  | 3     | 14    | A    | 57      | 13.8  | 7.9  | -5.9  | 2850  |
| 5 | 9L    | 9R   | 2     | 14    | A    | 46      | 7.9   | 4.0  | -3.9  | 2300  |
| 6 | 2L    | 2R   | 0     | 14    | A    | 0       | 4.0   | 0.0  | -4.0  | 0     |



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 12.5                 | 1.98                | 1                   | 1                    | 1.98                | 12.5                 |

