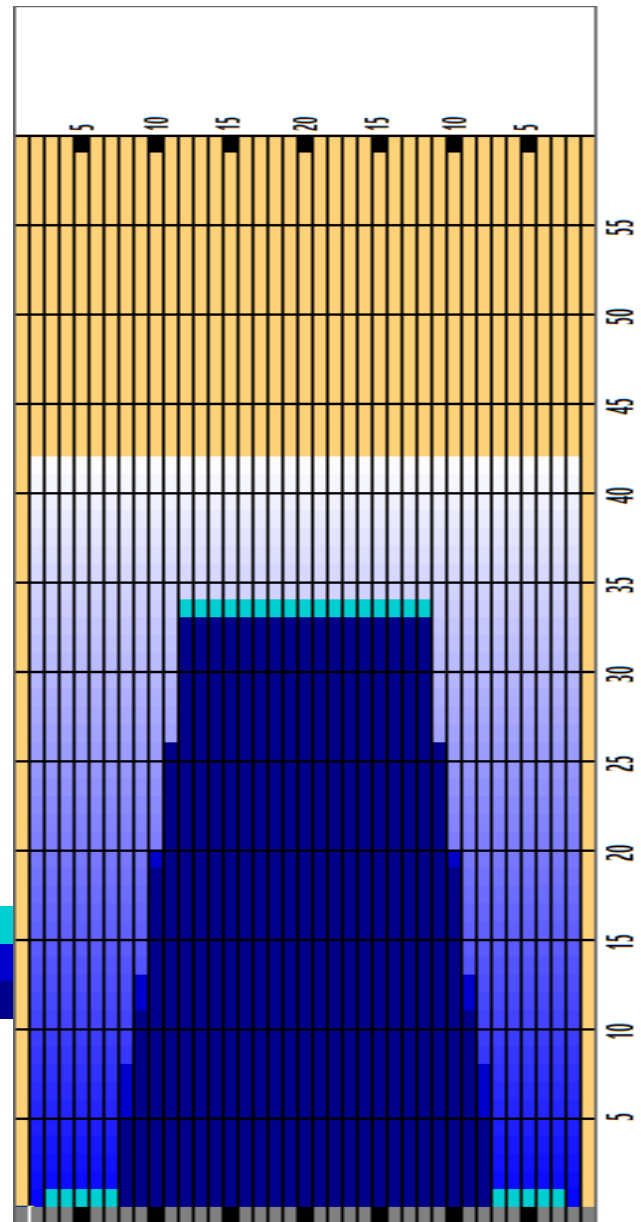


Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	45 ul
Forward Oil Total	16.2 mL	Reverse Oil Total	8.325 mL	Volume Oil Total	24.525 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	14	A	70	0.0	1.9	1.9	3150
2	8L	8R	2	14	A	50	1.9	5.8	3.9	2250
3	9L	9R	3	14	A	69	5.8	11.7	5.9	3105
4	10L	10R	3	18	A	63	11.7	19.3	7.6	2835
5	11L	11R	3	18	A	57	19.3	26.9	7.6	2565
6	12L	12R	3	18	A	51	26.9	34.5	7.6	2295
7	2L	2R	0	22	A	0	34.5	42.0	7.5	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	42.0	33.0	-9.0	0
2	12L	12R	2	26	B	34	33.0	25.7	-7.3	1530
3	11L	11R	2	22	B	38	25.7	19.5	-6.2	1710
4	10L	10R	2	22	B	42	19.5	13.3	-6.2	1890
5	9L	9R	2	18	B	46	13.3	8.2	-5.1	2070
6	8L	8R	1	18	B	25	8.2	5.7	-2.5	1125
7	2L	2R	0	10	B	0	5.7	0.0	-5.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	12.5	1.67	1	1	1.67	12.5

