



#22 2025-7-1

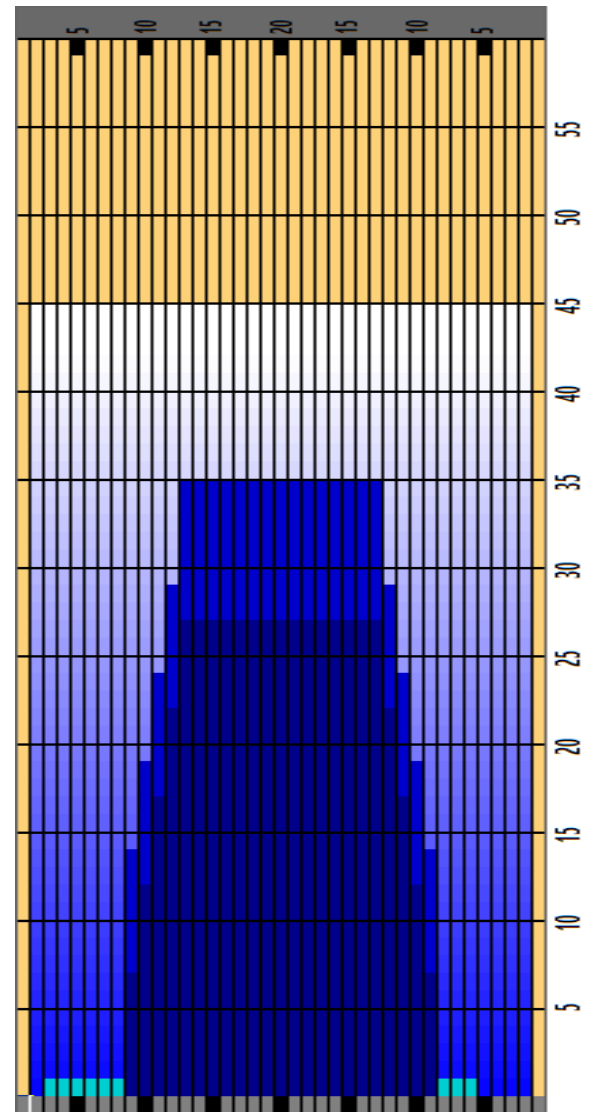


Oil Pattern Distance	45	Reverse Brush Drop	40	Oil Per Board	45 ul
Forward Oil Total	12.6 mL	Reverse Oil Total	8.55 mL	Volume Oil Total	21.15 mL
Tank Configuration	Only A	Tank A Conditioner	FIRE	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	10	35	0.0	0.0	0.0	1575
2	3L	6R	1	10	32	0.0	1.4	1.4	1440
3	9L	9R	3	14	69	1.4	7.3	5.9	3105
4	10L	10R	2	18	42	7.3	12.4	5.1	1890
5	11L	11R	2	18	38	12.4	17.5	5.1	1710
6	12L	12R	2	18	34	17.5	22.6	5.1	1530
7	13L	13R	2	18	30	22.6	27.7	5.1	1350
8	2L	2R	0	22	0	27.7	45.0	17.3	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	45.0	35.0	-10.0	0
2	13L	13R	2	22	30	35.0	28.8	-6.2	1350
3	12L	12R	2	18	34	28.8	23.7	-5.1	1530
4	11L	11R	2	18	38	23.7	18.6	-5.1	1710
5	10L	10R	2	18	42	18.6	13.5	-5.1	1890
6	9L	9R	2	14	46	13.5	9.6	-3.9	2070
7	2L	2R	0	10	0	9.6	0.0	-9.6	0

Cleaner Ratio Main Mix NA
Cleaner Ratio Back End Mix NA
Cleaner Ratio Back End Distance NA
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-9R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	11.5	2.13	1	1	2.13	16.43

