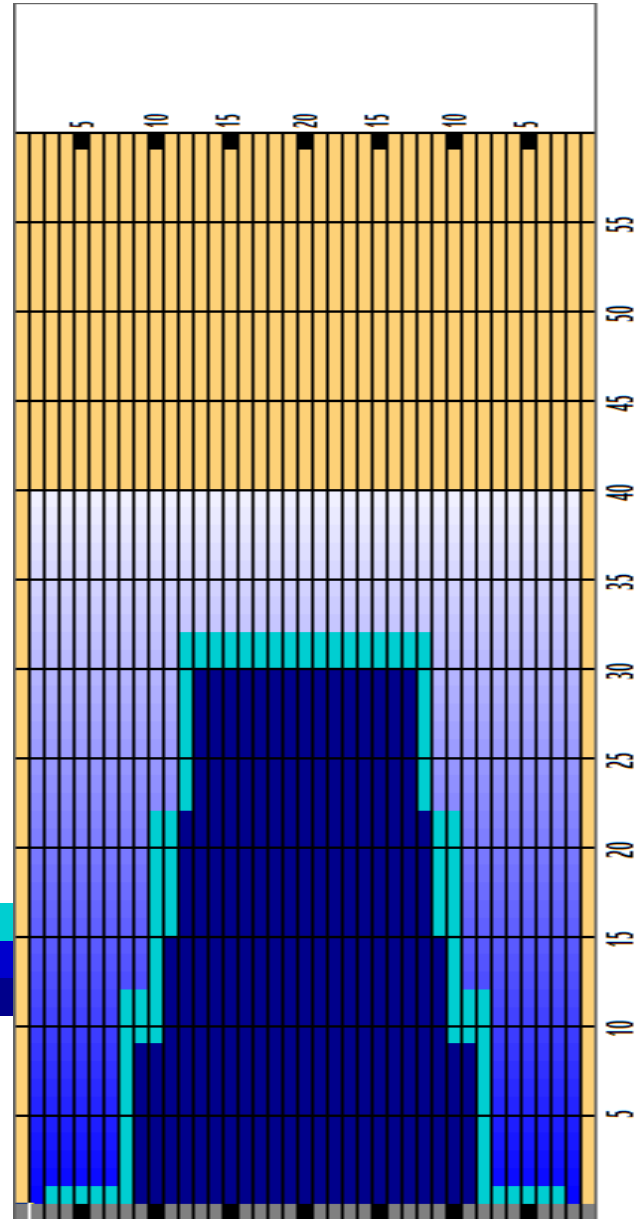


Oil Pattern Distance	40	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	16.1 mL	Reverse Oil Total	9.95 mL	Volume Oil Total	26.05 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	14	A	70	0.0	1.9	1.9	3500
2	8L	8R	4	18	A	100	1.9	12.1	10.2	5000
3	10L	10R	4	18	A	84	12.1	22.3	10.2	4200
4	12L	12R	4	18	A	68	22.3	32.5	10.2	3400
5	2L	2R	0	22	A	0	32.5	40.0	7.5	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	40.0	30.0	-10.0	0
2	13L	13R	3	18	A	45	30.0	22.4	-7.6	2250
3	12L	12R	3	18	A	51	22.4	14.8	-7.6	2550
4	11L	11R	3	14	A	57	14.8	8.9	-5.9	2850
5	9L	9R	2	14	A	46	8.9	5.0	-3.9	2300
6	2L	2R	0	14	A	0	5.0	0.0	-5.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	12.5	1.98	1	1	1.98	12.5

