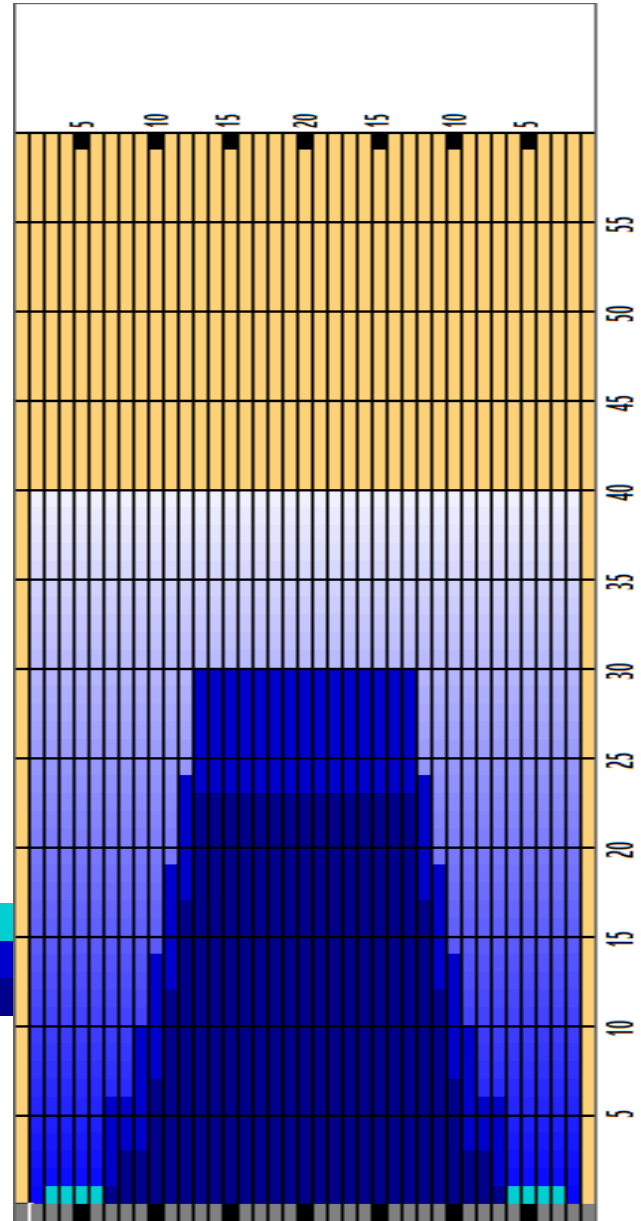


Oil Pattern Distance	40	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	11.95 mL	Reverse Oil Total	12.2 mL	Volume Oil Total	24.15 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	10	A	70	0.0	1.4	1.4	3500
2	8L	8R	1	14	A	25	1.4	3.3	1.9	1250
3	10L	10R	2	14	A	42	3.3	7.2	3.9	2100
4	11L	11R	2	18	A	38	7.2	12.3	5.1	1900
5	12L	12R	2	18	A	34	12.3	17.4	5.1	1700
6	13L	13R	2	22	A	30	17.4	23.6	6.2	1500
7	2L	2R	0	26	A	0	23.6	40.0	16.4	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	40.0	30.0	-10.0	0
2	13L	13R	2	22	B	30	30.0	23.8	-6.2	1500
3	12L	12R	2	18	B	34	23.8	18.7	-5.1	1700
4	11L	11R	2	18	B	38	18.7	13.6	-5.1	1900
5	10L	10R	2	14	B	42	13.6	9.7	-3.9	2100
6	9L	9R	2	14	B	46	9.7	5.8	-3.9	2300
7	7L	7R	2	10	B	54	5.8	3.0	-2.8	2700
8	2L	2R	0	10	B	0	3.0	0.0	-3.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9.58	2.02	1	1	2.02	9.58

