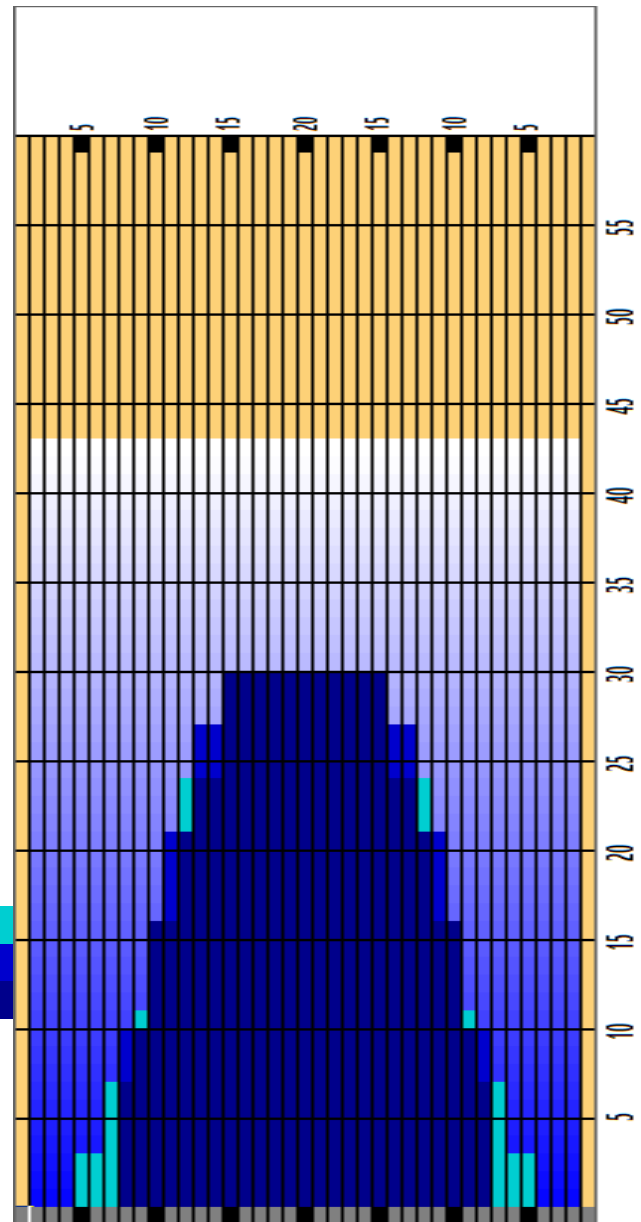


Oil Pattern Distance	43	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	15.6 mL	Reverse Oil Total	8.55 mL	Volume Oil Total	24.15 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	14	A	35	0.0	0.0	0.0	1750
2	5L	5R	2	14	A	62	0.0	3.9	3.9	3100
3	7L	7R	2	14	A	54	3.9	7.8	3.9	2700
4	9L	9R	2	14	A	46	7.8	11.7	3.9	2300
5	10L	10R	2	18	A	42	11.7	16.8	5.1	2100
6	12L	12R	3	18	A	51	16.8	24.4	7.6	2550
7	15L	15R	2	22	A	22	24.4	30.6	6.2	1100
8	2L	2R	0	22	A	0	30.6	43.0	12.4	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	43.0	30.0	-13.0	0
2	15L	15R	1	22	A	11	30.0	26.9	-3.1	550
3	13L	13R	2	22	A	30	26.9	20.7	-6.2	1500
4	11L	11R	2	18	A	38	20.7	15.6	-5.1	1900
5	10L	10R	2	18	A	42	15.6	10.5	-5.1	2100
6	8L	8R	2	14	A	50	10.5	6.6	-3.9	2500
7	2L	2R	0	10	A	0	6.6	0.0	-6.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	8.85	1.85	1.06	1.06	1.85	8.85

