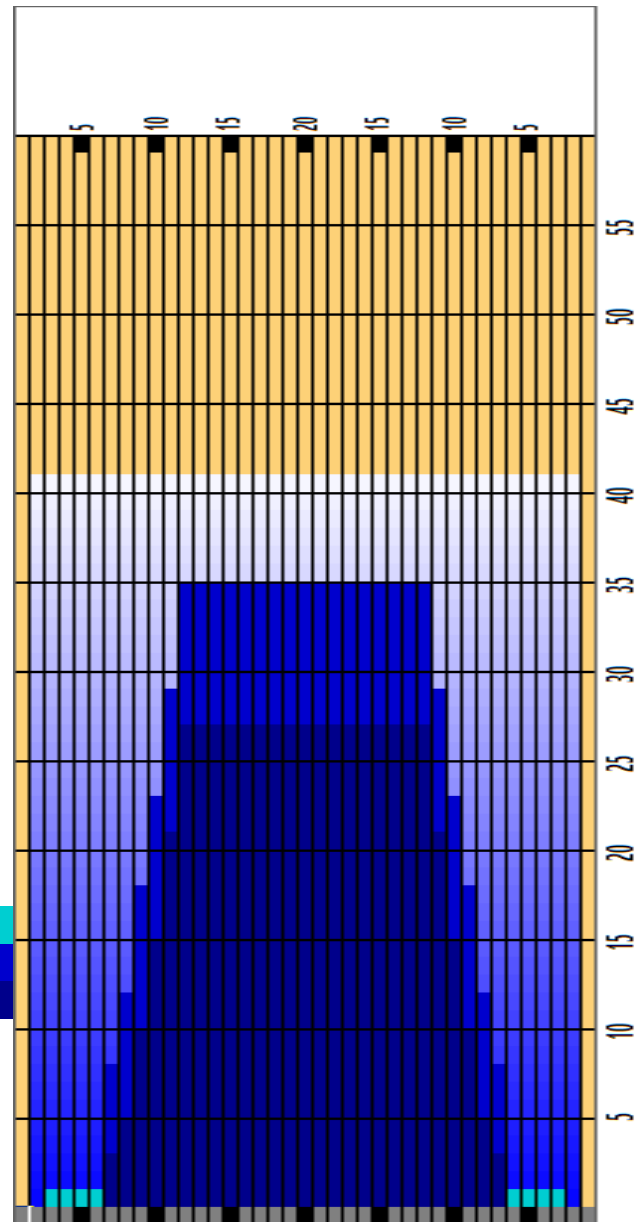


Oil Pattern Distance	41	Reverse Brush Drop	40	Oil Per Board	45 ul
Forward Oil Total	12.69 mL	Reverse Oil Total	10.665 mL	Volume Oil Total	23.355 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	14	A	70	0.0	1.9	1.9	3150
2	7L	7R	1	14	A	27	1.9	3.8	1.9	1215
3	8L	8R	1	14	A	25	3.8	5.7	1.9	1125
4	9L	9R	2	18	A	46	5.7	10.8	5.1	2070
5	10L	10R	2	18	A	42	10.8	15.9	5.1	1890
6	11L	11R	2	18	A	38	15.9	21.0	5.1	1710
7	12L	12R	2	22	A	34	21.0	27.2	6.2	1530
8	2L	2R	0	22	A	0	27.2	41.0	13.8	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	41.0	35.0	-6.0	0
2	12L	12R	2	22	B	34	35.0	28.8	-6.2	1530
3	11L	11R	2	22	B	38	28.8	22.6	-6.2	1710
4	10L	10R	2	18	B	42	22.6	17.5	-5.1	1890
5	9L	9R	2	18	B	46	17.5	12.4	-5.1	2070
6	8L	8R	2	14	B	50	12.4	8.5	-3.9	2250
7	7L	7R	1	14	B	27	8.5	6.6	-1.9	1215
8	2L	2R	0	10	B	0	6.6	0.0	-6.6	0



Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9.58	1.53	1	1	1.53	9.58

