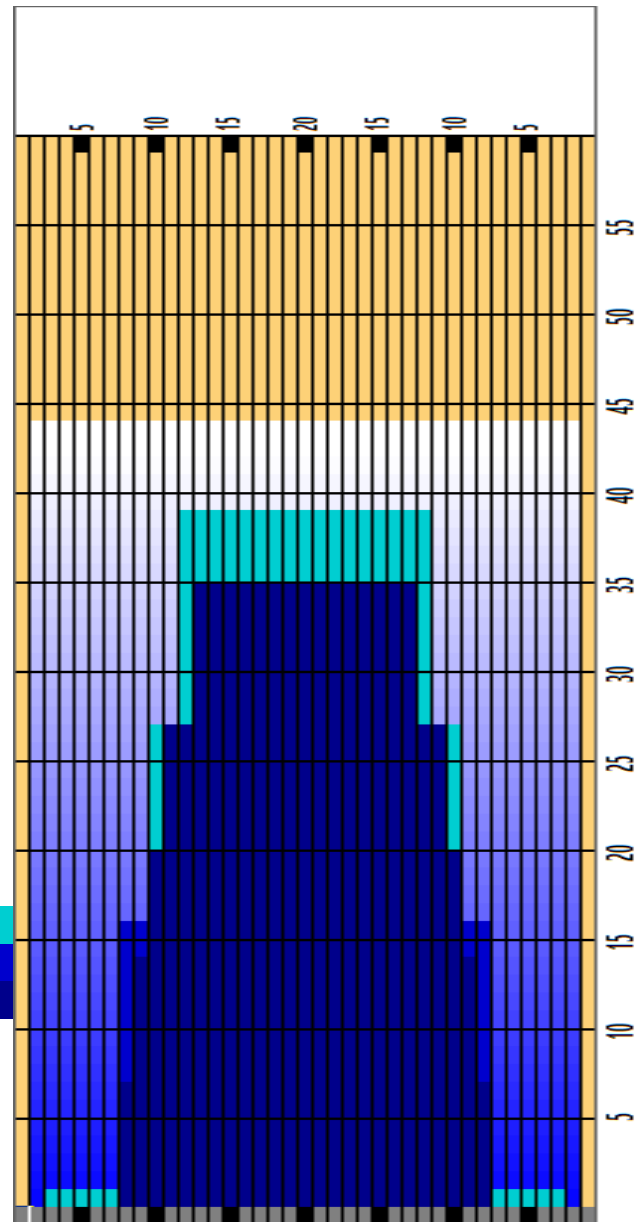


Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	17.05 mL	Reverse Oil Total	8.45 mL	Volume Oil Total	25.5 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	14	A	70	0.0	1.9	1.9	3500
2	8L	8R	2	18	A	50	1.9	7.0	5.1	2500
3	9L	9R	3	18	A	69	7.0	14.6	7.6	3450
4	10L	10R	4	22	A	84	14.6	27.0	12.4	4200
5	12L	12R	4	22	A	68	27.0	39.4	12.4	3400
6	2L	2R	0	22	A	0	39.4	44.0	4.6	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	44.0	35.0	-9.0	0
2	13L	13R	3	18	B	45	35.0	27.4	-7.6	2250
3	11L	11R	3	18	B	57	27.4	19.8	-7.6	2850
4	10L	10R	2	14	B	42	19.8	15.9	-3.9	2100
5	8L	8R	1	14	B	25	15.9	14.0	-1.9	1250
6	2L	2R	0	10	B	0	14.0	0.0	-14.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	12	1.85	1	1	1.85	12

