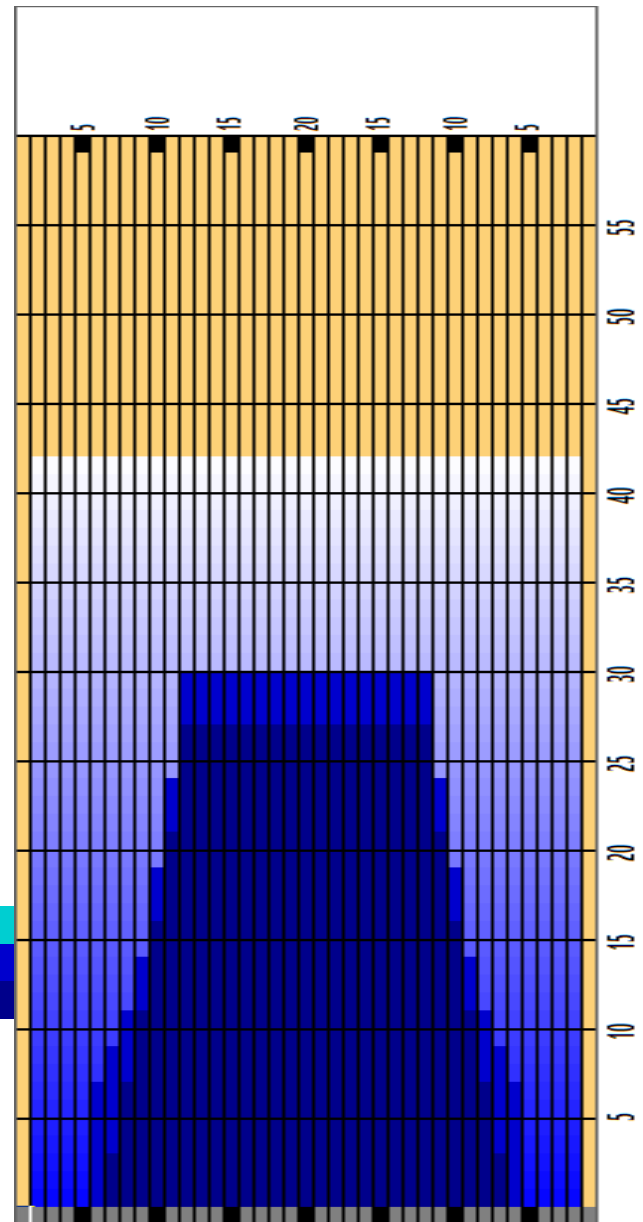


Oil Pattern Distance	42	Reverse Brush Drop	40	Oil Per Board	45 ul
Forward Oil Total	13.455 mL	Reverse Oil Total	9.81 mL	Volume Oil Total	23.265 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	10	A	35	0.0	0.0	0.0	1575
2	7L	7R	2	14	A	54	0.0	3.9	3.9	2430
3	8L	8R	2	14	A	50	3.9	7.8	3.9	2250
4	9L	9R	2	14	A	46	7.8	11.7	3.9	2070
5	10L	10R	2	18	A	42	11.7	16.8	5.1	1890
6	11L	11R	2	18	A	38	16.8	21.9	5.1	1710
7	12L	12R	2	18	A	34	21.9	27.0	5.1	1530
8	2L	2R	0	22	A	0	27.0	42.0	15.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	42.0	30.0	-12.0	0
2	12L	12R	2	22	B	34	30.0	23.8	-6.2	1530
3	11L	11R	2	18	B	38	23.8	18.7	-5.1	1710
4	10L	10R	2	18	B	42	18.7	13.6	-5.1	1890
5	9L	9R	1	18	B	23	13.6	11.1	-2.5	1035
6	8L	8R	1	14	B	25	11.1	9.2	-1.9	1125
7	7L	7R	1	14	B	27	9.2	7.3	-1.9	1215
8	6L	6R	1	14	B	29	7.3	5.4	-1.9	1305
9	2L	2R	0	10	B	0	5.4	0.0	-5.4	0

Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance          NA              Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	11.5	1.51	1	1	1.51	11.5

