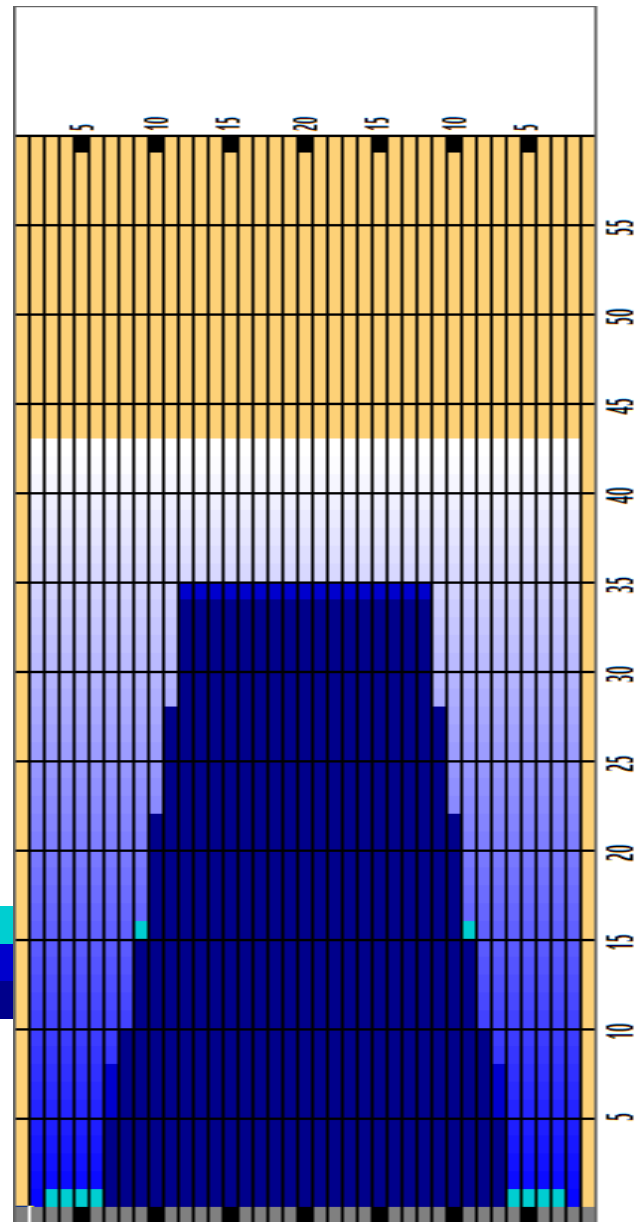


Oil Pattern Distance	43	Reverse Brush Drop	43	Oil Per Board	45 ul
Forward Oil Total	15.03 mL	Reverse Oil Total	9.54 mL	Volume Oil Total	24.57 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	14	A	70	0.0	1.9	1.9	3150
2	7L	7R	2	14	A	54	1.9	5.8	3.9	2430
3	8L	8R	2	18	A	50	5.8	10.9	5.1	2250
4	9L	9R	2	18	A	46	10.9	16.0	5.1	2070
5	10L	10R	2	22	A	42	16.0	22.2	6.2	1890
6	11L	11R	2	22	A	38	22.2	28.4	6.2	1710
7	12L	12R	2	22	A	34	28.4	34.6	6.2	1530
8	2L	2R	0	26	A	0	34.6	43.0	8.4	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	43.0	35.0	-8.0	0
2	12L	12R	2	26	B	34	35.0	27.7	-7.3	1530
3	11L	11R	2	22	B	38	27.7	21.5	-6.2	1710
4	10L	10R	2	22	B	42	21.5	15.3	-6.2	1890
5	9L	9R	2	18	B	46	15.3	10.2	-5.1	2070
6	8L	8R	1	18	B	25	10.2	7.7	-2.5	1125
7	7L	7R	1	14	B	27	7.7	5.8	-1.9	1215
8	2L	2R	0	10	B	0	5.8	0.0	-5.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9.23	1.5	1	1	1.5	9.23

