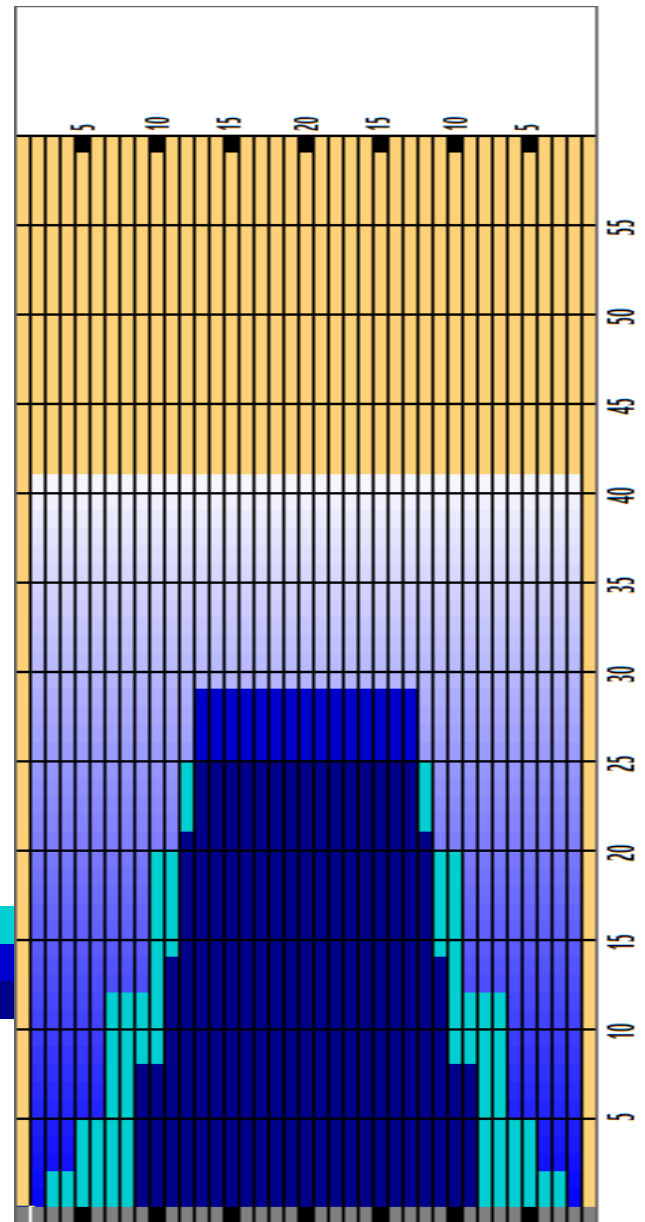


Oil Pattern Distance	41	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	15.65 mL	Reverse Oil Total	9.95 mL	Volume Oil Total	25.6 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	18	A	70	0.0	2.5	2.5	3500
2	5L	5R	1	18	A	31	2.5	5.0	2.5	1550
3	7L	7R	3	18	A	81	5.0	12.6	7.6	4050
4	10L	10R	3	18	A	63	12.6	20.2	7.6	3150
5	12L	12R	4	10	A	68	20.2	25.8	5.6	3400
6	2L	2R	0	22	A	0	25.8	41.0	15.2	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	41.0	29.0	-12.0	0
2	13L	13R	3	18	B	45	29.0	21.4	-7.6	2250
3	12L	12R	3	18	B	51	21.4	13.8	-7.6	2550
4	11L	11R	3	14	B	57	13.8	7.9	-5.9	2850
5	9L	9R	2	14	B	46	7.9	4.0	-3.9	2300
6	2L	2R	0	14	B	0	4.0	0.0	-4.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7.5	2	1	1	2	7.5

