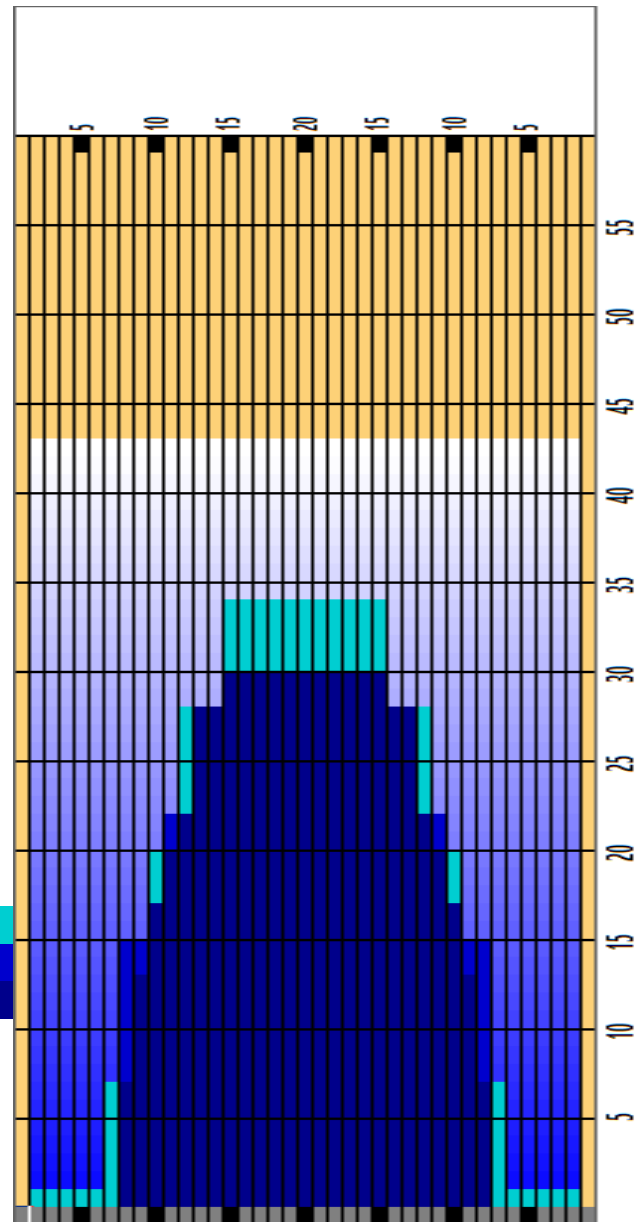


Oil Pattern Distance	43	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	18 mL	Reverse Oil Total	7.5 mL	Volume Oil Total	25.5 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	A	74	0.0	1.4	1.4	3700
2	7L	7R	3	14	A	81	1.4	7.3	5.9	4050
3	9L	9R	3	14	A	69	7.3	13.2	5.9	3450
4	10L	10R	3	18	A	63	13.2	20.8	7.6	3150
5	12L	12R	3	18	A	51	20.8	28.4	7.6	2550
6	15L	15R	2	22	A	22	28.4	34.6	6.2	1100
7	2L	2R	0	22	A	0	34.6	43.0	8.4	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	43.0	30.0	-13.0	0
2	15L	15R	1	18	A	11	30.0	27.5	-2.5	550
3	13L	13R	2	18	A	30	27.5	22.4	-5.1	1500
4	11L	11R	2	18	A	38	22.4	17.3	-5.1	1900
5	10L	10R	1	14	A	21	17.3	15.4	-1.9	1050
6	8L	8R	2	14	A	50	15.4	11.5	-3.9	2500
7	2L	2R	0	14	A	0	11.5	0.0	-11.5	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance        NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9.23	1.82	1.05	1.05	1.82	9.23

